



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D3637-041
Job Sheet 191502-A



Part No: D3637-041

Job Qty: 6 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/19

Job Tracking No:

Due Date: 3/22/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - Brake NC - B4B	6 pcs		3/22/19	0.00	0.41	Small Fab - Brake - 1 - B4B		
140	Small Fab - 2 - B4B	6 pcs		3/22/19	0.00	1.27	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		DAS
							Small Fab - 4 - B4B		36
							Small Fab - 5 - B4B		9-89
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
150	QC 5	6 pcs		3/22/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
160	Packaging 3-1 - Stock - B4B	6 pcs		3/22/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S163908



Part: D3637 - 041

Job No: 191502 - A

Serial No/Batch: S161536

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/27/19

MAR 28 2019

DAS
40
9-89

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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	51065 98 MAR 29 2019
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	6 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAG 21 MAR 29 2019
				QC 21 - SA - 53	9-38
Part Op 130 - (Form as per dwg) Descriptions: 140 - (Small Fab) 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MS20426AD3-3	Rivet	12 Ea (2 ea)	140-Small Fab - 2 - B4B	5018535	
MS21059L4	Nutplate	6 Ea (1 ea)	140-Small Fab - 2 - B4B	5118185	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
140-Small Fab - 2 - B4B	MS20426AD3-3	12	1,633	0	
	MS21059L4	6	67	0	
Part Specifications					
Specifications could not be found.					

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